

MAGNA1

Plug-connected versions / Pump head - clamp - O-ring

Service kit instructions



English (GB) Service kit instructions

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English (GB)

**Warning**

Before starting service work, read the safety instructions supplied with the product.

Dansk (DK)

**Advarsel**

Læs sikkerhedsanvisningerne der blev leveret med produktet, før du foretager servicearbejde.

Deutsch (DE)

**Warnung**

Vor der Durchführung irgendwelcher Reparaturarbeiten ist die mit dem Produkt mitgelieferte Serviceanleitung sorgfältig durchzulesen.

Ελληνικά (GR)

**Ειδοποίηση**

Πριν ξεκινήσετε εργασίες επισκευής, διαβάστε τις οδηγίες ασφαλείας που συνοδεύουν το προϊόν.

Español (ES)

**Advertencia**

Antes de comenzar el trabajo, lea las instrucciones de seguridad suministradas con el producto.

Français (FR)

**Avertissement**

Avant toute intervention, consulter les consignes de maintenance fournies avec le produit.

Italiano (IT)

**Avviso**

Prima di iniziare i lavori di manutenzione, leggere le istruzioni di sicurezza fornite con il prodotto.

Nederlands (NL)

**Waarschuwing**

Lees de veiligheidsinstructies die bij het product meegeleverd zijn voordat u begint met servicewerkzaamheden.

Português (PT)

**Aviso**

Antes de iniciar o serviço de manutenção, leia as instruções de segurança fornecidas com o produto.

Русский (RU)

**Предупреждение**

Перед началом работ по сервисному обслуживанию необходимо прочитать сервисное руководство, поставляемое с продуктом.

Suomi (FI)

**Varoitus**

Lue tuotteen mukana toimitetut turvallisuusohjeet ennen huoltotöiden aloittamista.

Svenska (SE)

**Varning**

Läs de säkerhetsanvisningar som medföljer produkten innan servicearbetet inleds.

1. Dismantling

DK: Demontering

DE: Demontage

GR: Αποσυναρμολόγηση

ES: Desmontaje

FR: Démontage

IT: Smontaggio

NL: Demontage

PT: Desmontagem

RU: Демонтаж

FI: Purkaminen

SE: Demontering

★ TX20 x 5

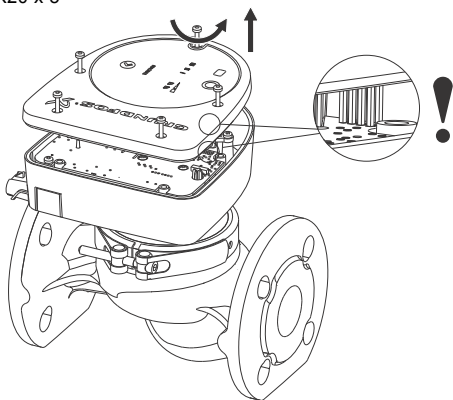


Fig. 1

TM05 6626 0313

TM05 6627 0313

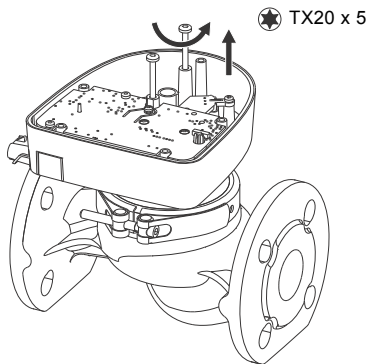


Fig. 2

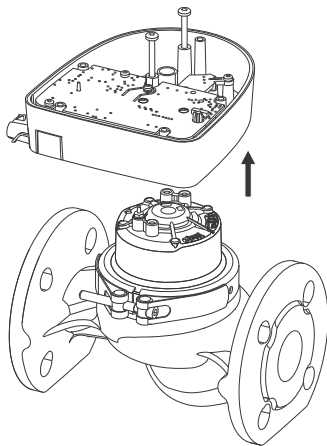


Fig. 3

TM05 6628 0313

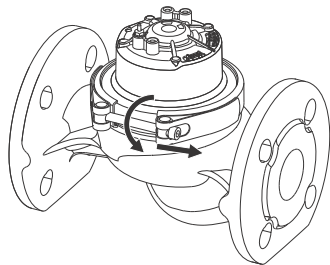


Fig. 4

TM05 66290313

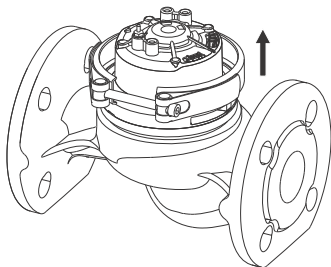


Fig. 5

TM05 6630 0313

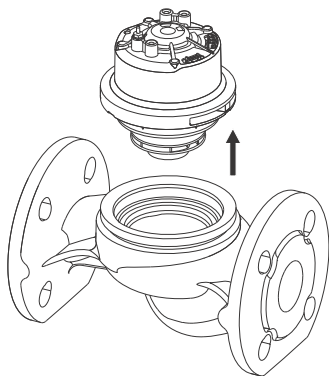


Fig. 6

TM05 6631 0313

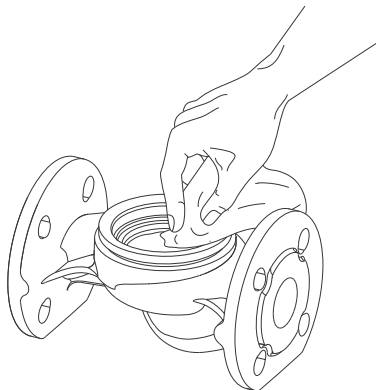


Fig. 7

TM05 6632 0313

2. Assembly

DK: Montering

DE: Montage

GR: Συναρμολόγηση

ES: Montaje

FR: Montage

IT: Montaggio

NL: Montage

PT: Montagem

RU: Подключение

FI: Kokoaminen

SE: Montering

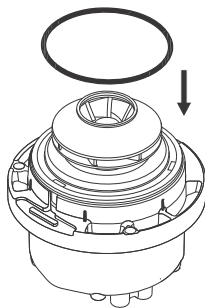
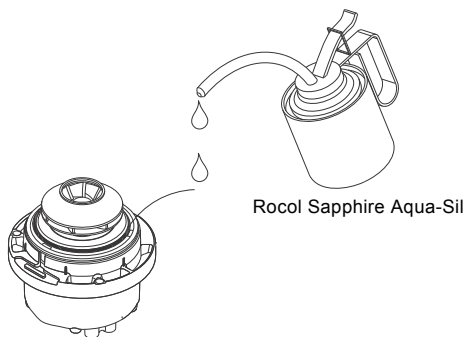


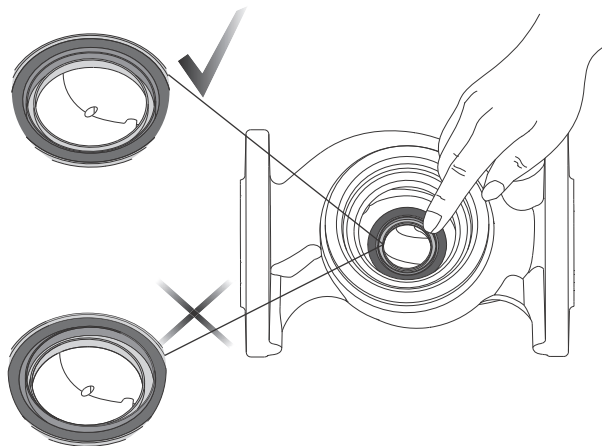
Fig. 1 Only for the PPS-composite rotor can

TM05 6635 03013



TM05 6636 03013

Fig. 2



TM05 6637 03013

Fig. 3 DN 25, DN 32 has a fixed seal ring

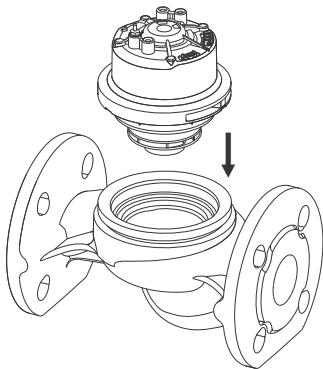


Fig. 4

TM05 6638 03013

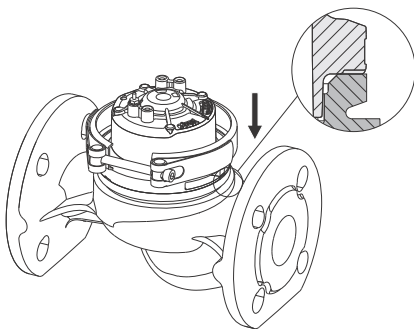


Fig. 5

TM05 6639 03013

TM05 6640 03013

TM05 6641 3013

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Size	Torque [Nm]
M6	8

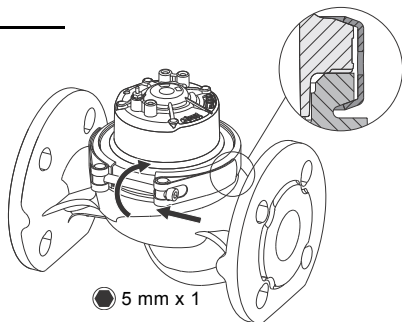


Fig. 6

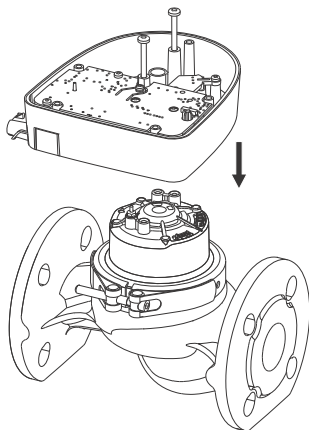


Fig. 7

Size	Torque [Nm]
M4	5.0

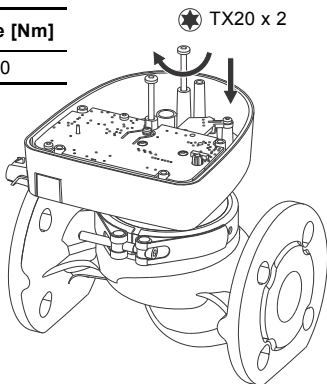


Fig. 8

TM05 6642 3013

Size	Torque [Nm]
M4	1.2

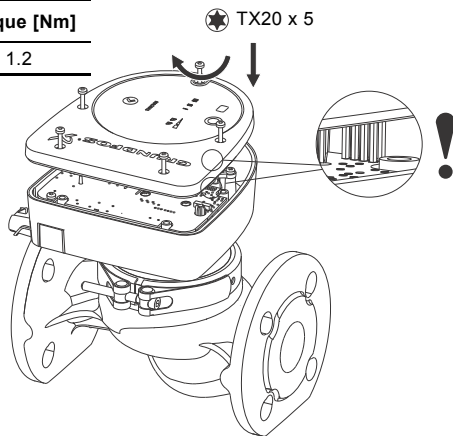


Fig. 9

TM05 6643 03013

Argentina

Bombas GRUNDFOS de
Argentina S.A.
Phone: +54-3327 414 444
Telefax: +54-3327 411 111

Australia

GRUNDFOS Pumps Pty.
Ltd.
Phone: +61-8-8461-4611
Telefax: +61-8-8340 0155

Austria

GRUNDFOS Pumpen Ver-
trieb Ges.m.b.H.
Tel.: +43-6246-883-0
Telefax: +43-6246-883-30

Belgium

N.V. GRUNDFOS Bellux
S.A.
Tél.: +32-3-870 7300
Télécopie: +32-3-870 7301

Belarus

Представительство
ГРУНДФОС в Минске
Тел.: +7 (375 17) 286 39
72, 286 39 73
Факс: +7 (375-17) 286 39
71

**Bosna and Herzego-
vina**

GRUNDFOS Sarajevo
Phone: +387 33 592 480
Telefax: +387 33 590 465
www.ba.grundfos.com
email: grundfos@bih.net.ba

Brazil

BOMBAS GRUNDFOS DO
BRASIL
Phone: +55-11 4393 5533
Telefax: +55-11 4343 5015

Bulgaria

Grundfos Bulgaria EOOD
Tel. +359 2 49 22 200
Fax. +359 2 49 22 201

Canada

GRUNDFOS Canada Inc.
Phone: +1-905 829 9533
Telefax: +1-905 829 9512

China

GRUNDFOS Pumps
(Shanghai) Co. Ltd.
Phone: +86-021-612 252 22
Telefax: +86-021-612 253
33

Croatia

GRUNDFOS CROATIA
d.o.o.
Phone: +385 1 6595 400
Telefax: +385 1 6595 499

Czech Republic

GRUNDFOS s.r.o.
Phone: +420-585-716 111
Telefax: +420-585-716 299

Denmark

GRUNDFOS DK A/S
Tlf.: +45-87 50 50 50
E-mail: info_GDK@grund-
fos.com
www.grundfos.com/DK

Estonia

GRUNDFOS Pumps Eesti
OÜ
Tel: + 372 606 1690
Fax: + 372 606 1691

Finland

OY GRUNDFOS Pumput
AB
Phone: +358-(0)207 889
900
Telefax: +358-(0)207 889
550

France

Pompes GRUNDFOS Distri-
bution S.A.
Tél.: +33-4 74 82 15 15
Télécopie: +33-4 74 94 10
51

Germany

GRUNDFOS GMBH
Tel.: +49-(0) 211 929 69-0
e-mail: infoservice@grund-
fos.de
Service in Deutschland:
e-mail: kundendi-
enst@grundfos.de

HILGE GmbH & Co. KG
Tel.: +49 6135 75-0
Telefax: +49 6135 1737
e-mail: hilge@hilge.de

Greece

GRUNDFOS Hellas
A.E.B.E.
Phone: +0030-210-66 83
400
Telefax: +0030-210-66 46
273

Hong Kong

GRUNDFOS Pumps (Hong
Kong) Ltd.
Phone: +852-27861706/
27861741
Telefax: +852-27858664

Hungary

GRUNDFOS Hungária Kft.
Phone: +36-23 511 110
Telefax: +36-23 511 111

India

GRUNDFOS Pumps India
Private Limited
Phone: +91-44 4596 6800

Indonesia

PT GRUNDFOS Pompa
Phone: +62-21-460 6909
Telefax: +62-21-460 6910/
460 6901

Ireland

GRUNDFOS (Ireland) Ltd.
Phone: +353-1-4089 800
Telefax: +353-1-4089 830

Italy

GRUNDFOS Pompe Italia
S.r.l.
Tel.: +39-02-95838112
Telefax: +39-02-95309290/
95838461

Japan

GRUNDFOS Pumps K.K.
Phone: +81-35-448 1391
Telefax: +81-35-448 9619

Korea

GRUNDFOS Pumps Korea Ltd.
Phone: +82-2-5317 600
Telefax: +82-2-5633 725

Latvia

SIA GRUNDFOS Pumps Latvia
Tālr.: + 371 714 9640, 7 149 641
Fakss: + 371 914 9646

Lithuania

GRUNDFOS Pumps UAB
Tel: + 370 52 395 430
Fax: + 370 52 395 431

Malaysia

GRUNDFOS Pumps Sdn. Bhd.
Phone: +60-3-5569 2922
Telefax: +60-3-5569 2866

Mexico

Bombas GRUNDFOS de México S.A. de C.V.
Phone: +52-81-8144 4000
Telefax: +52-81-8144 4010

Netherlands

GRUNDFOS Netherlands
Tel.: +31-88-478 6336
Telefax: +31-88-478 6332 s

New Zealand

GRUNDFOS Pumps NZ Ltd.
Phone: +64-9-415 3240
Telefax: +64-9-415 3250

Norway

GRUNDFOS Pumper A/S
Tlf.: +47-22 90 47 00
Telefax: +47-22 32 21 50

Poland

GRUNDFOS Pompy Sp. z o.o.
Tel: (+48-61) 650 13 00
Fax: (+48-61) 650 13 50

Portugal

Bombas GRUNDFOS Portugal, S.A.
Tel.: +351-21-440 76 00
Telefax: +351-21-440 76 90

Romania

GRUNDFOS Pompe România SRL
Phone: +40 21 200 4100
E-mail: romania@grundfos.ro

Russia

ООО Грундфос Россия
Тел. (+7) 495 737 30 00, 564 88 00
E-mail: grundfos.moscow@grundfos.com

Serbia

Grundfos Srbija d.o.o.
Phone: +381 11 2258 740
Telefax: +381 11 2281 769

Singapore

GRUNDFOS (Singapore) Pte. Ltd.
Phone: +65-6681 9688
Telefax: +65-6681 9689

Slovakia

GRUNDFOS s.r.o.
Phona: +421 2 5020 1426

Slovenia

GRUNDFOS d.o.o.
Phone: +386 31 718 808
Telefax: +386 (0) 1 5680 619

South Africa

GRUNDFOS (PTY) LTD
Phone: (+27) 11 579 4800
Fax: (+27) 11 455 6066
E-mail: lsmart@grundfos.com

Spain

Bombas GRUNDFOS España S.A.
Tel.: +34-91-848 8800
Telefax: +34-91-628 0465

Sweden

GRUNDFOS AB
Tel.: +46(0)771-32 23 00
Telefax: +46(0)31-331 94 60

Switzerland

GRUNDFOS Pumpen AG
Tel.: +41-44-806 8111
Telefax: +41-44-806 8115

Taiwan

GRUNDFOS Pumps (Taiwan) Ltd.
Phone: +886-4-2305 0868
Telefax: +886-4-2305 0878

Thailand

GRUNDFOS (Thailand) Ltd.
Phone: +66-2-725 8999
Telefax: +66-2-725 8998

Turkey

GRUNDFOS POMPA San. ve Tic. Ltd. Sti.
Phone: +90 - 262-679 7979
Telefax: +90 - 262-679 7905
E-mail: satis@grundfos.com

Ukraine

Бізнес Центр Європа
Телефон: (+38 044) 237 04 00
Факс.: (+38 044) 237 04 01

United Arab Emirates

GRUNDFOS Gulf Distribution
Phone: +971-4- 8815 166
Telefax: +971-4-8815 136

United Kingdom

GRUNDFOS Pumps Ltd.
Phone: +44-1525-850000
Telefax: +44-1525-850011

U.S.A.

GRUNDFOS Pumps Corporation
Phone: +1-913-227-3400
Telefax: +1-913-227-3500

Uzbekistan

Grundfos Tashkent, Uzbeki-
stan The Representative
Office of Grundfos Kazakh-
stan in Uzbekistan
Телефон: (+998) 71 150
3290 / 71 150 3291
Факс: (+998) 71 150 3292

Addresses revised
21.05.2014

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98362663 0714

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